

Work Order ID 92214

Tuesday, October 23, 2012 11:11:38 AM

92214

Page 2

Item ID: D3440-7

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Detent Clip Base (Supersedes B67-43001-221)

Start Date: 10/17/2012 Start Qty: 6.00 ***6***

Cust Item ID:

Required Date: 11/9/2012 Req'd Qty: 6.00 ***6***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC8- Inspect parts - second check	0.00							
130									
QC	Memo	0.00							
Quality Control									
140	Identify as per dwg & Stock Location: <u>W/A</u>	0.00							
140									
Packaging	Memo	0.00							
Packaging									
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.00							
Quality Control									

DAS
25
3-83
12-10-27

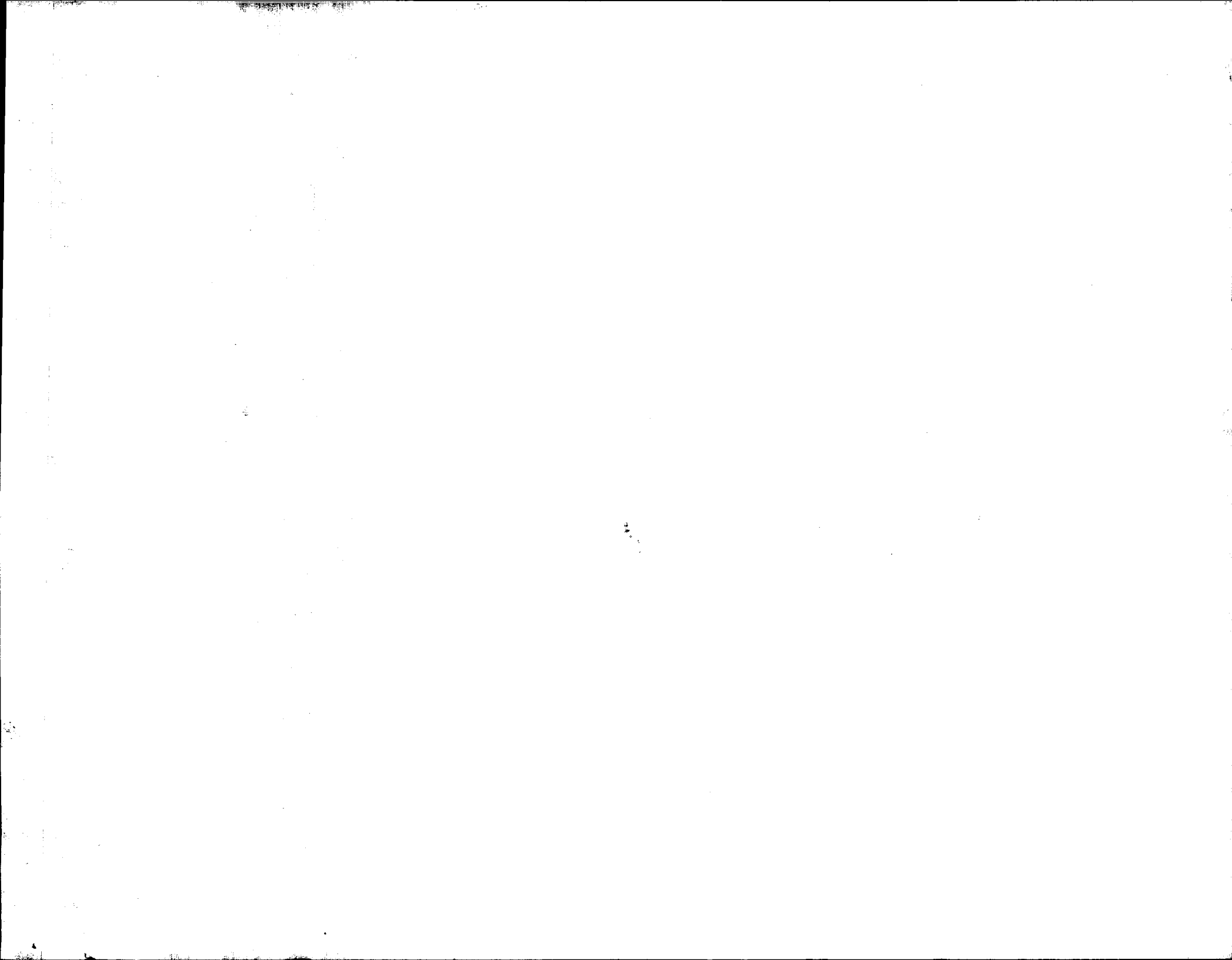
6

lex

SP
12-10-27

12/10/31

MCS 12-10-29



Picklist Print

Tuesday, October 23, 2012 11:11:38 AM

Page 1

Work Order ID: 92214

Parent Item: D3440-7

Parent Item Name: Detent Clip Base (Supersedes B67-43001-221)

Start Date: 10/17/2012

Required Date: 11/9/2012

Start Qty: 6.00

Required Qty: 6.00

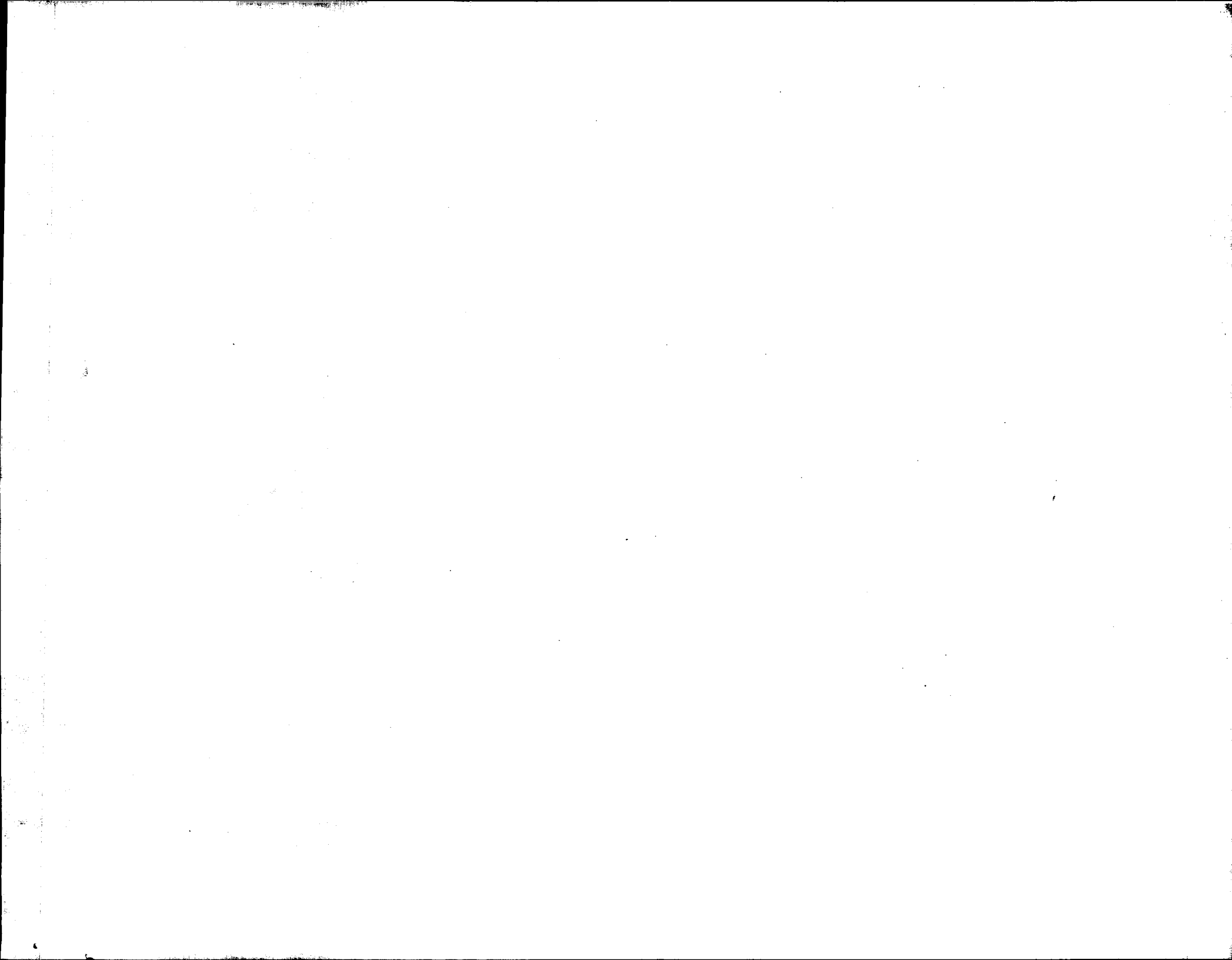
Comments: IPP A05.06.30New issueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B1.500X01.250 6061-T6 Bar 1.50 x 1.25		Purchased	No			100	f	8.6622	0.1938	1.224			

HA 12/10/26

Location	Loc Qty	Loc Code
MAT003	1.733	
118071	0.112	
119513	0.945	
121660	0.676	
MAT004	6.9291579	
→ 122081	6.9291579	

1.224**

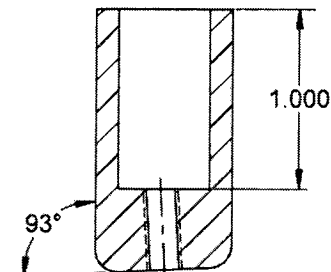
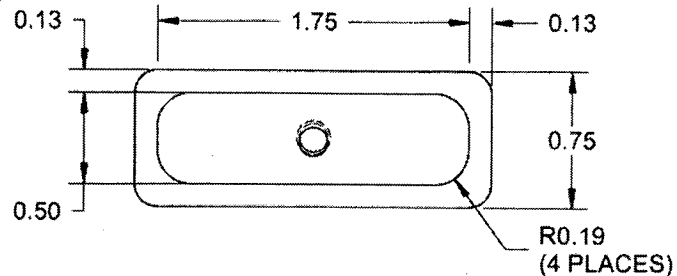


DART

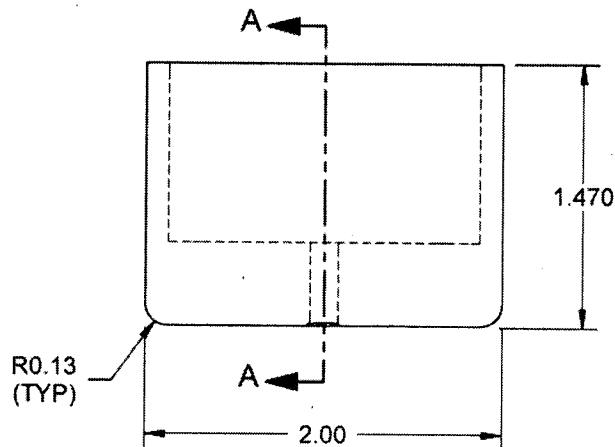
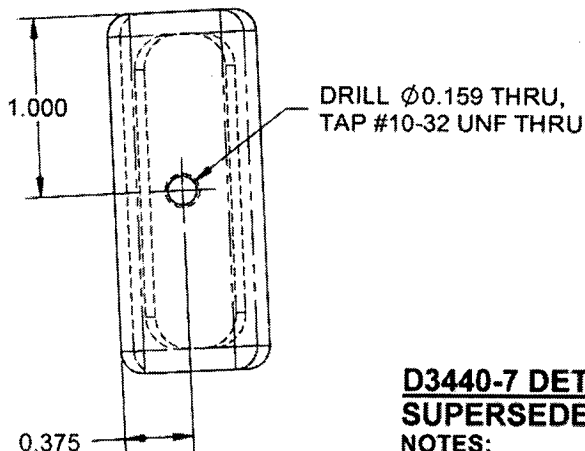
DESIGN 3	DRAWN BY 3	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED R	APPROVED [Signature]	DRAWING NO. D3440	REV. A SHEET 4 OF 7
DATE 05.06.02		TITLE BLADE FOLD KIT PARTS	SCALE 1:1

RELEASED
05/03/13

#92214



SECTION A-A



D3440-7 DETENT CLIP BASE
SUPERSEDES PREMIER P/N B67-43001-221

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-/651/T6510/T6511/T62) BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR PER AMS/QQ/A/200/8 (OR AMS 4160)
(REF. DART SPEC. M6061T6B)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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